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中国认可  
国际互认  
检测  
TESTING  
CNAS L7901

# 检验检测报告

## TEST REPORT



STFWT202012044

产品名称

Product Name

自吸过滤式防颗粒物呼吸器

委托单位

Trust Unit

杭州施洁健康科技有限责任公司

生产单位

Manufacturer

杭州施洁健康科技有限责任公司

检验检测类别

Test Category

委托送样检验



江苏省特种安全防护产品质量监督检验中心

JIANGSU QUALITY SUPERVISION AND INSPECTION CENTER FOR SPECIAL SAFETY PROTECTION PRODUCTS



# 检 验 检 测 报 告

## Test Report

STFWT202012044

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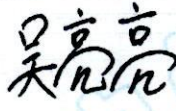
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产品名称 Product Name	自吸过滤式防颗粒物呼吸器	规格型号 Specification Type	KN95
		商 标 Trademark	—
委托单位 Trust Unit	杭州施洁健康科技有限责任公司	电 话 Tel	17364536753
生产单位 Manufacturer	杭州施洁健康科技有限责任公司	样品等级 Sample Grade	KN95
样品数量 Sample Quantity	40 只 (1 个/包)	送样日期 Sample Receiving Date	2020-04-29
检验检测类别 Test Category	委托送样检验	批号/货号 Serial Number	—
样品状态 Samples Conditions	符合检测要求		
检验检测及判定依据 Document and Decide Accordance	GB 2626-2006 《呼吸防护用品 自吸过滤式防颗粒物呼吸器》		
检验检测结论 Test Conclusion	样品经检验，所检项目符合 GB 2626-2006 标准规定的 KN95 级要求。  签发日期: 2020-05-15 SignaturimDate (3)		
备 注 Remarks	标记“—”的检测项目表示不予单项评价或不具备单项评价条件。 本报告检验结论仅对所检项目得出，不代表未经检验的项目或功能符合要求。 本报告仅对来样负责。		

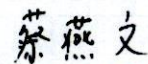
批准:  
Approver



审核:  
Examiner



主 检:  
Major tester





# 检 验 检 测 结 果

## Testing Results

STFWT202012044

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序号 Serial	检验检测项目 Test Items	单位 Unit	技术要求 Requirement	检验检测结果 Results	单项评价 Individual Judgment			
1	一般要求	—	材料： a)直接与面部接触的材料应无害； b)滤材应对人体无害； c)所用材料应具有足够的强度，在正常使用寿命中不应出现破损或变形。 结构： a)应不易产生结构性破损，部件的设计、组成和安装不应使用者构成任何危险； b)头带的设计应可调，便于佩戴和摘除，应能将面罩牢固地固定在脸上，且佩戴时不应出现明显的压迫或压痛现象； c)应尽可能具有较小的死腔和较大的视野； d)随弃式面罩的结构应能保证与面部的密合，且应在使用寿命期内不出现变形。	结构： a)不易产生结构性破损，部件的设计、组成和安装未对使用者构成任何危险； b)头带的设计可调，便于佩戴和摘除，能将面罩牢固地固定在脸上，且佩戴时未出现明显的压迫或压痛现象； c)具有较小的死腔和较大的视野； d)随弃式面罩的结构能保证与面部的密合，且在使用寿命期内不出现变形。	—			
2	外观检查	—	样品表面不应破损、变形和有明显的其它缺陷，部件材料和结构应能够耐受正常使用条件及可能遇到的温度、湿度和机械冲击，头带应可调。	符合要求	合格			
3	呼吸阻力	Pa	每个样品的总吸气阻力应不大于 350，总呼气阻力应不大于 250	试样编号		实测值	合格	
				总吸气阻力	未预处理	1#		132.5
						2#		133.3
					预处理	5#		134.7
						6#		133.9
				总呼气阻力	未预处理	3#		105.7
						4#		106.3
					预处理	7#		108.3
8#	109.7							
4	视野	—	下方视野 $\geq 60^\circ$	$63^\circ$	合格			
5	死腔	—	二氧化碳体积分数应不大于 1%	二氧化碳体积分数为 0.3%	合格			



# 检 验 检 测 结 果

## Testing Results

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序号 Serial	检验检测项目 Test Items	单位 Unit	技术要求 Requirement	检验检测结果 Results		单项评价 Individual Judgment		
				试样编号	实测值			
6	过滤效率/% (NaCl 颗粒物)	—	KN90: ≥90.0 KN95: ≥95.0 KN100: ≥99.97	未预 处理	9 <sup>#</sup>	初始	99.7	合格
						加载	99.2	
					10 <sup>#</sup>	初始	99.7	
						加载	99.3	
					11 <sup>#</sup>	初始	99.7	
						加载	99.3	
					12 <sup>#</sup>	初始	99.8	
						加载	99.3	
					13 <sup>#</sup>	初始	99.7	
						加载	99.3	
					14 <sup>#</sup>	初始	99.7	
						加载	99.3	
					15 <sup>#</sup>	初始	99.7	
						加载	99.4	
					16 <sup>#</sup>	初始	99.8	
						加载	99.3	
					17 <sup>#</sup>	初始	99.7	
						加载	99.4	
				温度湿 度处理	18 <sup>#</sup>	初始	99.7	
						加载	99.2	
					19 <sup>#</sup>	初始	99.2	
						加载	98.8	
					20 <sup>#</sup>	初始	99.2	
加载	98.7							
21 <sup>#</sup>	初始	99.2						
	加载	98.7						
22 <sup>#</sup>	初始	99.2						
	加载	98.8						
23 <sup>#</sup>	初始	99.2						
	加载	98.8						
7	头带	—	面罩的每条头带、带扣及其他调节部件在承受 10N 拉力且持续 10s 时，不应出现滑脱或断裂。	未预处理： 1 <sup>#</sup> 面罩的每条头带、带扣及其他调节部件在承受 10N 拉力且持续 10s 后，未出现滑脱或断裂。 预处理后： 5 <sup>#</sup> 面罩的每条头带、带扣及其他调节部件在承受 10N 拉力且持续 10s 后，未出现滑脱或断裂。	合格			



# 检 验 检 测 结 果

## Testing Results

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序号 Serial	检验检测项目 Test Items	单位 Unit	技术要求 Requirement	检验检测结果 Results	单项评价 Individual Judgment																																																												
8	呼气阀盖	—	面罩的呼气阀盖在承受 10N 拉力且持续 10s 时, 不应出现滑脱或断裂。	无呼气阀, 不测此项。	—																																																												
9	呼气阀气密性	—	各样品均不得出现下述情况之一: a) 抽气流速已经达到 500mL/min 时, 系统负压达不到 1180Pa; b) 呼气阀恢复至常压时间小于 20s。	无呼气阀, 不测此项。	—																																																												
10	泄漏性/% (随弃式面罩的 TIL)	—	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">滤料级别</td> <td>以每个动作的 TIL 为评价基础时(即 10 人×5 个动作), 50 个动作中至少有 46 个动作的 TIL</td> </tr> <tr> <td>KN90</td> <td style="text-align: center;">&lt;13</td> </tr> <tr> <td>KN95</td> <td style="text-align: center;">&lt;11</td> </tr> <tr> <td>KN100</td> <td style="text-align: center;">&lt;5</td> </tr> <tr> <td>滤料级别</td> <td>以人的总体 TIL 为评价基础时, 10 个受试者中至少有 8 个人的总体 TIL</td> </tr> <tr> <td>KN90</td> <td style="text-align: center;">&lt;10</td> </tr> <tr> <td>KN95</td> <td style="text-align: center;">&lt;8</td> </tr> <tr> <td>KN100</td> <td style="text-align: center;">&lt;2</td> </tr> </table>	滤料级别	以每个动作的 TIL 为评价基础时(即 10 人×5 个动作), 50 个动作中至少有 46 个动作的 TIL	KN90	<13	KN95	<11	KN100	<5	滤料级别	以人的总体 TIL 为评价基础时, 10 个受试者中至少有 8 个人的总体 TIL	KN90	<10	KN95	<8	KN100	<2	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td rowspan="5" style="text-align: center; vertical-align: middle;">未 预 处 理</td> <td>31#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>32#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>33#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>34#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>35#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td rowspan="5" style="text-align: center; vertical-align: middle;">温 度 湿 度 处 理</td> <td>36#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>37#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>38#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>39#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td>40#</td> <td>有 47 个动作的 TIL 小于 11</td> </tr> <tr> <td rowspan="5" style="text-align: center; vertical-align: middle;">未 预 处 理</td> <td>31#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>32#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>33#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>34#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>35#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td rowspan="5" style="text-align: center; vertical-align: middle;">温 度 湿 度 处 理</td> <td>36#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>37#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>38#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>39#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> <tr> <td>40#</td> <td>有 9 个人的 TIL 小于 8</td> </tr> </table>	未 预 处 理	31#	有 47 个动作的 TIL 小于 11	32#	有 47 个动作的 TIL 小于 11	33#	有 47 个动作的 TIL 小于 11	34#	有 47 个动作的 TIL 小于 11	35#	有 47 个动作的 TIL 小于 11	温 度 湿 度 处 理	36#	有 47 个动作的 TIL 小于 11	37#	有 47 个动作的 TIL 小于 11	38#	有 47 个动作的 TIL 小于 11	39#	有 47 个动作的 TIL 小于 11	40#	有 47 个动作的 TIL 小于 11	未 预 处 理	31#	有 9 个人的 TIL 小于 8	32#	有 9 个人的 TIL 小于 8	33#	有 9 个人的 TIL 小于 8	34#	有 9 个人的 TIL 小于 8	35#	有 9 个人的 TIL 小于 8	温 度 湿 度 处 理	36#	有 9 个人的 TIL 小于 8	37#	有 9 个人的 TIL 小于 8	38#	有 9 个人的 TIL 小于 8	39#	有 9 个人的 TIL 小于 8	40#	有 9 个人的 TIL 小于 8	合格
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# 检 验 检 测 结 果

## Testing Results

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序号 Serial	检验检测项目 Test Items	单位 Unit	技术要求 Requirement	检验检测结果 Results	单项评价 Individual Judgment
11	可燃性	—	暴露于火焰的各部件在从火焰移开后，不应燃烧；如果燃烧，续燃时间不应超过 5s。	未预处理： 1 <sup>#</sup> 、2 <sup>#</sup> 试样暴露于火焰的各部件在从火焰移开后，未燃烧。 预处理后： 3 <sup>#</sup> 、4 <sup>#</sup> 试样暴露于火焰的各部件在从火焰移开后，未燃烧。	合格
12	连接和连接部件	—	可更换式过滤元件与面罩之间，呼吸导管与过滤元件及面罩之间的所有连接和连接部件，在承受 10N 轴向拉力且持续 10s 时，不应出现滑脱、断裂或变形。	随弃式面罩，不测此项。	—

### 样 品 图 片



——以下空白——



# 注 意 事 项

- 1、检验检测报告无“检验检测报告专用章”或检验检测单位公章无效。
- 2、复制检验检测报告未重新加盖检验检测报告专用章无效。
- 3、检验检测报告无主检、审核、批准人签字无效。
- 4、检验检测报告涂改无效。

## Points For Attention

1. This Report Is Invalid If Without “The Test Report Special Seal” Or The Official Seal Of The Institute.
2. The Reproduction Is Invalid If Without Being Confirmed By The Test Report Special Seal.
3. This Report Is Invalid If Without Signature Of The Major Tester And The Examiner And The Approver.
4. This Report Is Invalid If In Any Form By Any Means Altered.

地址：江苏省泰州市高港区临港经济园临港大道 166 号

Add: Lingang Road 166, Lingang Economic Park , Gaogang, Taizhou.Jiangsu

电话 ( Tel ): 0523-86989959

0523-86989939

邮编 ( Post ): 225300

网址 ( Web ): [www.jstfzx.com](http://www.jstfzx.com)

邮箱 ( E-mail ): [1735889887@qq.com](mailto:1735889887@qq.com)

监督电话 (Complain Tel): 0523-86989901



业务受理微信号



特防检测



中心官方微信公众号





171021110579



中国认可  
国际互认  
检测  
TESTING  
CNAS L7901

# 检验检测报告

## TEST REPORT



STFWT202012044

Product Name	Non-powered air-purifying particle respirator
Trust Unit	Hangzhou SHIJIE Health Technology CO.,LTD
Manufacturer	Hangzhou SHIJIE Health Technology CO.,LTD
Test Category	Sample Test



江苏省特种安全防护产品质量监督检验中心  
JIANGSU QUALITY SUPERVISION AND INSPECTION CENTER FOR SPECIAL SAFETY PROTECTION PRODUCTS



# Test Report

STFWT202012044

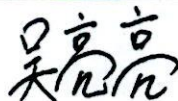
Page 1 of 6

Product Name	Non-powered air-purifying particle respirator	Specification Type	KN95
		Trademark	—
Trust Unit	Hangzhou SHIJIE Health Technology CO.,LTD	Tel	17364536753
Manufacturer	Hangzhou SHIJIE Health Technology CO.,LTD	Sample Grade	KN95
Sample Quantity	40PIECES(1 piece per pack)	Sample Receiving Date	2020-04-29
Test Category	Sample test	Serial Number	—
Samples Conditions	Meet the testing requirements		
Document and Decide Accordance	GB 2626-2006 《Respiratory protective equipment-Nor-powered air-purifying particle respirator》		
Test Conclusion	<p>The samples were tested, the items tested meet the requirements of GB 2626-2006 standard for KN95 level.</p> <div style="text-align: right;">  <p>Signature: _____ Date: 2020-05-15</p> <p style="text-align: center;">(3)</p> </div>		
Remarks	<p>The test item marked "--" means that no single evaluation or no single evaluation conditions are met. The test conclusion of this report is only for the items inspected and does not mean that the uninspected items or functions meet the requirements. This report is responsible for samples only.</p>		

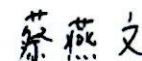
Approver



Examiner



Majortester





# Testing Results

Serial	Test Items	Unit	Requirement	Results	Individual Judgment																		
1	General requirements	—	<p><b>Materials:</b></p> <p>a) Materials in direct contact with the face should be harmless to the skin.</p> <p>(b) The filter material shall be harmless to humans.</p> <p>(c) The material used shall have sufficient strength to withstand breakage or deformation during its normal service life.</p> <p><b>Structure:</b></p> <p>(a) should not be susceptible to structural damage and the design, composition and installation of the components should not pose any hazard to the user.</p> <p>(b) The headband should be designed to be adjustable and easy to wear and remove, should securely fasten the mask to the face and should be worn without visible compression or pain, and the headband design of the replaceable half mask and full mask should be replaceable.</p> <p>(c) Should have as small Carbon dioxide content of the inhalation air and a large field of view as possible.</p> <p>(d) The disposable mask shall be constructed to ensure a close fit to the face and shall be free from deformation during its service life.</p>	<p><b>Structure:</b></p> <p>a) Less likely to damage the sample structural, design, composition and installation does not pose any danger to the user;</p> <p>b) headband is adjustable, which is easy to wear and take off, can firmly fix the mask on the face, and there is no obvious compression and tenderness when wearing it;</p> <p>c) has a small dead space and great visual field;</p>	—																		
2	Visual inspection	—	<p>The surface shall be free from breakage, deformation and other obvious defects, the material and construction of the components shall be able to withstand normal conditions of use and the temperature, humidity and mechanical shocks that may be encountered, the headband shall be adjustable and the headband design of the replaceable mask shall be replaceable. Parts should not be dislodged, damaged or deformed after pre-treatment with temperature and humidity.</p>	Qualified	Qualified																		
3	Respiratory resistance	Pa	<p>Total inhalation resistance should not exceed 350 and total exhalation resistance should not exceed 250 for each sample.</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: center;">Sample No</th> <th colspan="2" style="text-align: center;">MV</th> </tr> </thead> <tbody> <tr> <td rowspan="2" style="text-align: center; vertical-align: middle;">Total inspiratory resistance</td> <td style="text-align: center;">Unpretreated</td> <td style="text-align: center;">1#</td> <td style="text-align: center;">132.5</td> </tr> <tr> <td></td> <td style="text-align: center;">2#</td> <td style="text-align: center;">133.3</td> </tr> <tr> <td rowspan="2" style="text-align: center; vertical-align: middle;">Temperature and humidity treatment</td> <td></td> <td style="text-align: center;">5#</td> <td style="text-align: center;">134.7</td> </tr> <tr> <td></td> <td style="text-align: center;">6#</td> <td style="text-align: center;">133.9</td> </tr> </tbody> </table>	Sample No		MV		Total inspiratory resistance	Unpretreated	1#	132.5		2#	133.3	Temperature and humidity treatment		5#	134.7		6#	133.9	Qualified
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Serial	Test Items	Unit	Requirement	Results				Individual Judgment	
3	Respiratory resistance	Pa	Total inhalation resistance should not exceed 350 and total exhalation resistance should not exceed 250 for each sample.	Total inspiratory resistance	Unpretreated	3#	105.7	Qualified	
							4#		106.3
					Temperature and humidity treatment	7#	108.3		
						8#	109.7		
4	Field of vision	—	Lower field of vision $\geq 60^\circ$	63°				Qualified	
5	Carbon dioxide content of the inhalation air	—	CO <sub>2</sub> volume fraction should be no greater than 1%.	CO <sub>2</sub> Volume fraction as 0.3%				Qualified	
6	Filter efficiency /%(NaCl particulate matter)	—	KN90: $\geq 90.0$ KN95: $\geq 95.0$ KN100: $\geq 99.97$	Unpretreated	Sample No		MV		Qualified
					9#	Initial	99.7		
						Load	99.2		
					10#	Initial	99.7		
						Load	99.3		
					11#	Initial	99.7		
						Load	99.3		
					12#	Initial	99.8		
						Load	99.3		
					13#	Initial	99.7		
						Load	99.3		
					14#	Initial	99.7		
						Load	99.3		
					15#	Initial	99.7		
Load	99.4								
16#	Initial	99.8							
	Load	99.3							
17#	Initial	99.7							
	Load	99.4							
18#	Initial	99.7							
	Load	99.2							
19#	Initial	99.2							
	Load	98.8							
20#	Initial	99.2							
	Load	98.7							
21#	Initial	99.2							
	Load	98.7							
22#	Initial	99.2							
	Load	98.8							
23#	Initial	99.2							
	Load	98.8							



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Serial	Test Items	Unit	Requirement	Results	Individual Judgment																										
7	Headband	—	Each headband, buckle and other adjusting parts of the mask should not slip or break when subjected to a 10N tension for 10s.	Without pretreatment: 1#sample's each headband, buckle and other adjustment parts did not slip or break after being subjected to 10N of tension for 10s. With pretreatment: 5# sample's each headband, buckle and other adjustment parts did not slip or break after being subjected to 10N of tension for 10s.	Qualified																										
8	exhalation valve cover	—	The exhalation valve cover is subjected to 10N axial tension for 10s, there should be no slippage, fracture and deformation.	Without Exhalation valve, not applied for this test item	—																										
9	exhalation valve air tightness	—	Each sample shall be free from one of the following conditions.(a) When the pumping flow rate has reached 500 mL/min, the system negative pressure is less than 1180 Pa.(b) The time for the expiratory valve to return to atmospheric pressure is less than 20s.	Without Exhalation valve, not applied for this test item	—																										
10	Leakage/% (Total Inward Leakage of Disposable Mask)	—	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">filter material level</td> <td>Based on Til of each action (i. e. 10 persons and 5 actions) , TIL of at least 46 actions in 50 actions</td> </tr> <tr> <td>KN95</td> <td>&lt;11</td> </tr> </table>	filter material level	Based on Til of each action (i. e. 10 persons and 5 actions) , TIL of at least 46 actions in 50 actions	KN95	<11	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td rowspan="5" style="width: 15%; text-align: center;">Unpretreated</td> <td>31#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>32#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>33#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>34#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>35#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td rowspan="5" style="text-align: center;">Temperature and humidity treatment</td> <td>36#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>37#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>38#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>39#</td> <td>with 47movement TIL less than 11</td> </tr> <tr> <td>40#</td> <td>with 47movement TIL less than 11</td> </tr> </table>	Unpretreated	31#	with 47movement TIL less than 11	32#	with 47movement TIL less than 11	33#	with 47movement TIL less than 11	34#	with 47movement TIL less than 11	35#	with 47movement TIL less than 11	Temperature and humidity treatment	36#	with 47movement TIL less than 11	37#	with 47movement TIL less than 11	38#	with 47movement TIL less than 11	39#	with 47movement TIL less than 11	40#	with 47movement TIL less than 11	Qualified
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Serial	Test Items	Unit	Requirement		Results		Individual Judgment
10	Leakage/% (Total Inward Leakage of Disposable Mask)	—	filter material level	Total Inward Leakage for at least 8 out of 10 subjects when evaluated on a total person basis	Unpretreated	31# With 9person TIL less than 8	Qualified
			32# With 9person TIL less than 8				
			33# With 9person TIL less than 8				
			34# With 9person TIL less than 8				
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			Temperature and humidity treatment	36# With 9person TIL less than 8			
				37# With 9person TIL less than 8			
				38# With 9person TIL less than 8			
				39# With 9person TIL less than 8			
				40# With 9person TIL less than 8			
11	Flammability	—	The parts exposed to the flame should not burn after being removed from the flame; if they do, the renewal time should not exceed 5s.		Without Pretreatment: 1#、2#samples exposed to flame and being removed, the sample did not burn. With Pretreatment: 3#、4#samples exposed to flame and being removed, the sample did not burn.		Qualified
12	Connect and connect parts	—	Replaceable type filter element and masks, breathing tube and filter element and mask all connections and links between parts, in 10 n under axial tension and lasts 10 s, should not appear slippage, fracture or deformation.		Test sample is Disposable Respiratory, not applied for this test items		—



Test sample picture



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地址：江苏省泰州市高港区临港经济园临港大道 166 号

Add: Lingang Road 166, Lingang Economic Park , Gaogang, Taizhou.Jiangsu

电话 ( Tel ): 0523-86989959

0523-86989939

邮编 ( Post ): 225300

网址 ( Web ): [www.jstfzx.com](http://www.jstfzx.com)

邮箱 ( E-mail ): [1735889887@qq.com](mailto:1735889887@qq.com)

监督电话 (Complain Tel): 0523-86989901





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